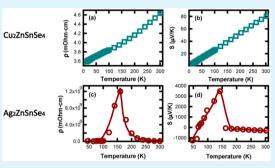
Synthesis and Characterization of Nanostructured Stannite Cu₂ZnSnSe₄ and Ag₂ZnSnSe₄ for Thermoelectric Applications

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ABSTRACT: Cu₂ZnSnSe₄ and Ag₂ZnSnSe₄ nanocrystals were synthesized by a colloidal synthesis route and subsequently densified to form dense polycrystalline bulk specimens with nanoscale grains employing spark plasma sintering (SPS). Powder X-ray diffraction (XRD), transmission electron microscopy (TEM), and electron diffraction spectroscopy (EDS) were used to characterize the nanocrystals. The optical bandgap, thermal stability, and low temperature transport properties of the nanostructured polycrystalline stannites Cu₂ZnSnSe₄ and Ag₂ZnSnSe₄ were investigated. The transport properties of Ag₂ZnSnSe₄ are reported here for the first time and indicate polaronictype conduction. Cu₂ZnSnSe₄ is p-type while Ag₂ZnSnSe₄ is n-type. The thermal transport in these materials is also investigated, the thermal



conductivity of nanostructured $Cu_2ZnSnSe_4$ being greatly reduced compared with that of the bulk. Our results are presented in light of the interest in these materials for thermoelectric applications.

KEYWORDS: quaternary stannites, colloidal synthesis, SPS, nanostructured bulk, transport properties

■ INTRODUCTION

Quaternary chalcogenides form a large class of materials composed of earth-abundant and nontoxic elements that have been studied over the past decade for a variety of different applications, including solar-cell absorbers,^{1,2} photocatalysts for solar water splitting,³ nonlinear optics,⁴ topological insulators,⁵ and magneto-optic and magneto-ferroics.^{6,7} Very recently, certain compositions have also shown promising thermoelectric properties due to their relatively low thermal conductivity, κ , in addition to the fact that good electrical properties can be achieved by appropriate doping.^{8–11} For several chalcogenide materials, nanoscale effects can directly affect the transport properties and result in enhanced thermoelectric performance;¹²⁻¹⁴ however, both p- and n-type compositions are required in thermoelectric devices.¹⁵ Herein, we investigate the low temperature transport properties of the n-type stannite compound Ag₂ZnSnSe₄ in comparison to that of p-type Cu₂ZnSnSe₄.

Interfacial phonon and charge carrier scattering in dense bulk materials that contain nanoscale grains or domains have been shown to possess enhanced thermoelectric properties as compared to that of bulk materials.^{16–18} Thus, certain thermoelectric materials that contain nanoscale domains offer improved thermoelectric properties over that of the bulk,^{18–27} as has also been shown to be the case for Cu₂CdSnSe₄,⁹ Cu₂ZnSnS₄,²⁸ and Cu₂ZnGeSe₄.²⁹ Employing a bottom-up approach, nanostructured polycrystalline Cu₂ZnSnSe₄ and Ag₂ZnSnSe₄ were synthesized by solution-phase processing followed by densification by spark plasma sintering (SPS). The colloidal method reported here can be applied for the synthesis of other Ag-based quaternary stannites. Our goal is to

investigate and compare the low temperature transport properties of nanostructured $Cu_2ZnSnSe_4$ and $Ag_2ZnSnSe_4$ in light of the recent interest in quaternary chalcogenides for thermoelectric applications.^{9,11,28,29}

EXPERIMENTAL SECTION

The chemicals used in this study were copper(II) acetate monohydrate $[Cu(OOCCH_3){\cdot}H_2O]$ (98%, Alfa Aesar), silver acetate $[C_2H_3AgO_2]$ (99.99%, Sigma-Aldrich), zinc acetate dihydrate [Zn(CH₂COO)₂. 2H2O] (97%, Alfa Aesar), tin(II) chloride dihydrate [SnCl2·2H2O] (98%, Alfa Aesar), selenium powder (99.999%, Alfa Aesar), and Oleylamine (80%, Acros Organics). All chemicals were used as received without further purification. In a typical synthesis, 1 mmol of $Cu(OOCCH_3) \cdot H_2O$ or $C_2H_3AgO_2$, 0.5 mmol of $Zn(CH_3COO)_2$. 2H₂O, 0.5 mmol of SnCl₂·2H₂O, 2 mmol of Se powder, and 15 mL of Oleylamine were loaded into a three-neck flask on a Schlenk line. The mixture was kept at room temperature under a N2 flow for 10 min followed by degassing under vacuum for 100 min. A dark brown color was observed for both syntheses during degassing. The solution was then heated to 110 °C for 30 min followed by heating to a reaction temperature of 280 $^\circ C$ for another 30 min under N_2 flow for nanoparticle growth. The flask was then rapidly cooled to room temperature in an ice water bath. A typical ethanol/chloroform mixture was used to wash the products three times in total; then, they were isolated by centrifugation at 9000 rpm for 3 min. The final products were transferred to a vacuum oven for drying before structural and chemical analyses.

The as-synthesized products were characterized by powder X-ray diffraction (XRD, Bruker AXS D8), PowderCell (PCW), transmission electron microscopy (TEM, JEOL 2010F transmission electron

Received:February 19, 2015Accepted:April 20, 2015Published:April 20, 2015

microscope operated at 200 kV with Cs = 1.0 mm), and electron diffraction spectroscopy (EDS). TEM images and electron diffraction patterns were acquired with a Gatan Orius SC200B digital camera while EDS data was collected using an Oxford Instruments INCA EDS system. Differential thermal analysis (DTA, TA Instruments, Q600) was used to investigate the thermal stability and dissociation temperature of the nanocrystals. Diffuse reflection spectra were obtained using a UV–vis spectrometer (Jasco, V-670 Spectrophotometer) and were converted from reflection to absorbance by the Kubelka–Munk method.^{30,31}

SPS (GT Advanced Technologies, HP-20) was used to densify the stannite nanocrystals into dense polycrystalline specimens with nanoscale grains. SPS processing generates internal localized heating, thus allowing for the rapid, low temperature densification of fine-grain powders.^{18,27} Since only the surface temperature of the nanopowders rises rapidly by self-heating, grain growth and impurity formation can be minimized by controlling the current. SPS densification was carried out at 60 MPa and 310 °C for 10 min with a current pulse ratio of 40:5 ms, resulting in phase-pure nanostructured polycrystalline specimens with a density of over 95% of the theoretical density, as determined by measuring the dimensions and mass of the pellets after SPS. The average grain size after densification was approximately 45 nm for Cu₂ZnSnSe₄ and 65 nm for Ag₂ZnSnSe₄, as calculated by applying the Scherrer equation to multiple reflections from the XRD data obtained after densification.³² After washing, the products were clearly in powder form. In addition, no indication of graphitization was observed on the punch and die after SPS; therefore, we believe any remaining surfactants in our specimens after washing was very small and did not affect our transport data.

Temperature dependent four-probe resistivity, ρ , Seebeck coefficient, *S* (gradient sweep method), and steady-state κ measurements between 12 and 300 K were performed on both specimens while cooling. The measurements were conducted in a custom designed radiation-shielded vacuum probe with uncertainties of 4%, 6%, and 8% for ρ , *S*, and κ measurements, respectively,³³ on 2 × 2 × 5 mm³ parallelepipeds cut by a wire saw. Room temperature four-probe Hall measurements were conducted at multiple positive and negative magnetic fields in order to eliminate voltage probe misalignment.

RESULTS AND DISCUSSION

It is instructive to think of the three-dimensional stannite crystal lattice as being made of two-dimensional $[Ag_2Se_2]$ and $[ZnSnSe_2]$ layers, for $Ag_2ZnSnSe_4$, for example, alternating along the crystallographic *c*-axis. The unit cell representation of $Ag_2ZnSnSe_4$, shown in Figure 1, is composed of two different metal-chalcogenide, $[Ag_2Se_2]$ (A) and $[ZnSnSe_2]$ (B), layers with a stacking order of …ABAB'AB… along the crystallographic *c* axis. Layers B and B' are the same morphologically, but B' is translated relative to B by $\overline{4}$ symmetry along the crystallographic *a* axis in between $[Ag_2Se_2]$ layers. All atoms are

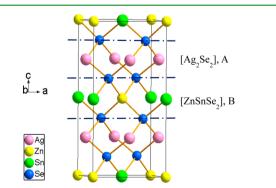


Figure 1. Crystal structure of $Ag_2ZnSnSe_4$. The dotted-dashed lines depict the two different metal-chalcogenide layers composed of $[Ag_2Se_3]$ and $[ZnSnSe_3]$.

surrounded by four other atoms in a tetrahedral coordination environment such that all transition metal atoms are surrounded by four Se atoms and the Se atoms are bounded by four metal atoms (two Ag, one Zn, and one Sn). By replacing Ag with Cu, the size of the unit cell increases, from 5.69 and 11.34 Å (for *a* and *c*, respectively, lattice constants that are in agreement with that reported previously³⁴) to 5.79 and 11.45 Å, due to the larger size of the Ag atom compared with that of the Cu atom. The bond length of Ag–Se in Ag₂ZnSnSe₄ is longer than that of Cu–Se in Cu₂ZnSnSe₄³⁵ and results in a lowering of the energy level of the valence band maximum (VBM) which results in a larger band gap, as will be discussed below.

Oleylamine is significant in the synthesis of these quaternary stannites as it acts as a surfactant, solvent, and reducing agent.^{36,37} In the first stage of synthesis, metal acetates and metal chlorides dissolute with Oleylamine at an intermediate temperature, 110 $^{\circ}$ C, to form metal-oleylamine complexes that serve as secondary complex precursors. Later, while the solution is heated to a reaction temperature of 280 $^{\circ}$ C, the nanocrystals begin to form. Figure 2 shows the indexed XRD

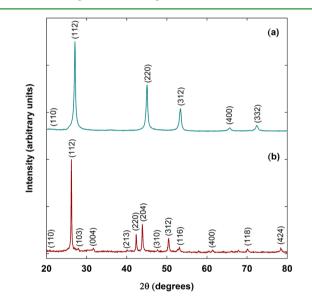


Figure 2. Indexed XRD patterns of (a) $Cu_2ZnSnSe_4$ and (b) $Ag_2ZnSnSe_4$ nanocrystals after synthesis.

pattern of Cu₂ZnSnSe₄ and Ag₂ZnSnSe₄ nanocrystals. The successive spectra are normalized in intensity for clarity. The XRD data for Ag₂ZnSnSe₄ indicate the $I\overline{4}2m$ (#121) stannite phase. The XRD data for Cu₂ZnSnSe₄ also match the stannite phase; however, standard XRD cannot distinguish between the stannite and kesterite phases. Therefore, the presence of nanocrystals with the kesterite structure cannot be ruled out for the Cu₂ZnSnSe₄ nanocrystals.

Figure 3 shows high resolution TEM (HRTEM) and electron diffraction images of the quaternary stannite nanocrystals. TEM analyses indicate that the nanoparticles are spherical with an average size of 20 nm for $Cu_2ZnSnSe_4$ and 40 nm for Ag₂ZnSnSe₄. This result is consistent with that calculated from XRD employing the Scherrer equation. HRTEM analysis of the nanocrystals verified their tetragonal structure with lateral facets corresponding to (112) planes (0.327 and 0.341 nm *d*-spacing for $Cu_2ZnSnSe_4$ and

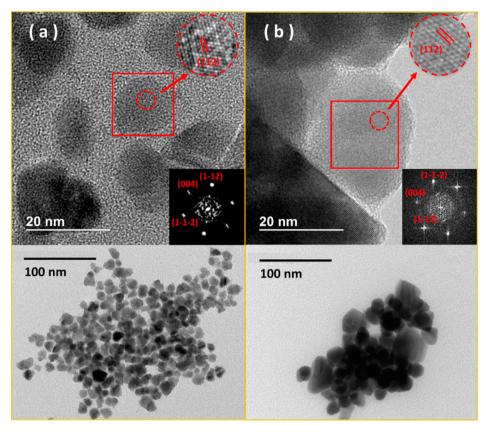


Figure 3. HRTEM and electron diffraction images of (a) Cu₂ZnSnSe₄ and (b) Ag₂ZnSnSe₄ nanocrystals.

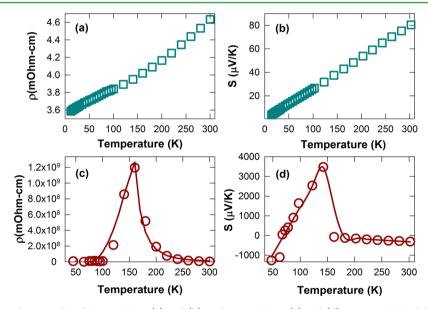


Figure 4. Temperature dependent ρ and S of Cu₂ZnSnSe₄, (a) and (b), and Ag₂ZnSnSe₄, (c) and (d), respectively. Solid lines are fits using the twocomponent model as described in the text.

 $Ag_2ZnSnSe_4$, respectively). The power spectrum analysis of the lattice planes are denoted in the figures.

Figure 4 shows the low temperature ρ and *S* of the nanostructured polycrystalline bulk Cu₂ZnSnSe₄ and Ag₂ZnSnSe₄. Room temperature Hall data indicates p-type conduction for Cu₂ZnSnSe₄ and n-type conduction for Ag₂ZnSnSe₄. For Cu₂ZnSnSe₄ (Figure 4a,b), ρ and *S* increase with increasing temperature, with room temperature ρ and *S* values in strong agreement with that of previous results on

nanostructured Cu₂ZnSnSe₄³⁸ while the room temperature values for bulk are 1000 m Ω ·cm and 352 μ V/K,¹¹ respectively. This degenerate semiconductor behavior has also been observed at higher temperatures.³⁸ As shown in Figure 4c, ρ of Ag₂ZnSnSe₄ exhibits a large anomalous peak at 160 K. The *S* values for Ag₂ZnSnSe₄ (Figure 4d) also show an anomalous temperature dependent behavior in the region of the "resistive" peak. This type of behavior has been previously described by a two-component model whereby polaronic-type charge carriers

are presumed to be composite polarons consisting of electrons surrounded by phonons³⁹ and/or magnons.⁴⁰ Eu chalcogenides,^{40,41} colossal magnetoresistance compounds,⁴² and Agdoped ZnO,⁴³ whose carriers are primarily magnetic polarons, pentatellurides (e.g., ZrTe₅ and HfTe₅),⁴⁴ whose carriers are lattice or dielectric polarons, and SrTiO₃ films,⁴⁵ whose polarons are affected by electrons and vacancies, all display similar temperature dependent transport. In the case of Ag₂ZnSnSe₄, the electron-phonon interaction may cause selftrapping of electrons that forms a conducting band at low temperatures.⁴⁰ At very low temperatures, the coherent excitation band formed by polarons grows narrower as the temperature increases thereby increasing ρ until reaching a maximum value. At higher temperatures, the polarons become less coherent due to absorption and inelastic emission of phonons resulting in a decrease in ρ with increasing temperature.^{39,44} The zero crossing of S correlates very well with the peak in the ρ_1 and when the temperature is further decreased, S drops dramatically. The decreasing dS/dT values below 100 K implies the existence of a negative peak at lower temperatures, as is the case for polaronic materials.³⁹

The solid lines in Figure 4 are theoretical fits to the data using the two-component model where ρ and S can be expressed as^{39,40}

$$\rho(T) = [f(T)/\rho_{\rm lt}(T) + \{1 - f(T)\}/\rho_{\rm ht}(T)]^{-1}$$
(1)

$$S(T) = [f(T)] \times [-cT] + [1 - f(T)] \times [S(\infty)]$$
(2)

where $\rho_{\rm lt}$ is the low-temperature itinerant-carrier ρ , $\rho_{\rm ht}$ is the high-temperature localized-carrier ρ , f(T) is the fraction of the carriers that are in a metallic state, and c and $S(\infty)$ are constants determined by the S data. $\rho_{\rm lt}$, $\rho_{\rm ht}$, and f(T) can be further expressed as

$$\rho_{\rm ht}(T) = A_{\rho} \times T \times \exp(E_{\rho}/kT) \tag{3}$$

$$\rho_{\rm lt}(T) = B_{\rho} \times T^2 \tag{4}$$

$$f(T) = \{\exp[(T - T_0)/\Delta] + 1\}^{-1}$$
(5)

where T_0 is the temperature where the "resistive" peak appears and $A_{\rho\nu} E_{\rho}$, B_{ρ} , and Δ are fitting parameters. From our fit to the data, Figure 4c,d, $A_{\rho} = 130.5$, $E_{\rho}/k = 1745$ K, $B_{\rho} = 2 \times 10^5$, $T_0 =$ 160 K, $\Delta = 3.3$ K, c = 0.48, and $S(\infty) = -420$. The relatively large A_{ρ} and B_{ρ} values suggest a strong polaron effect. The value obtained for E_{ρ} , the polaron activation energy, is similar to that reported for LaMnO₃ ($E_{\rho}/k = 1276$ K)⁴⁶ which has been shown to have a strong adiabatic hopping of polarons and is consistent with large A_{ρ} and B_{ρ} values. The small transition width,^{39,40} Δ , value is inferred by the sharp "resistive" peak while the ratio of the number of carriers to the number of sites, c,⁴⁰ indicates the polaron "band" to be about half full. $S(\infty)$ indicates the *S* value at temperatures high enough to release all the polarons from their trapped sites, room temperature from Figure 4.

Figure 5 shows the lattice thermal conductivity, $\kappa_{\rm L}$, for both specimens. Employing the Wiedemann–Franz relation, the electronic contribution to κ , $\kappa_{\rm E}$, can be estimated from Figure 4a,c by the equation $\kappa_{\rm E} = L_0 \sigma T$ with the Lorenz number, L_0 , taken to be 2.45 × 10⁻⁸ V² K⁻². Due to the relatively high ρ values, $\kappa_{\rm L}$ is the dominant contribution to κ in both specimens. The solid lines in Figure 5 are theoretical fits to the data using the Debye approximation⁴⁷

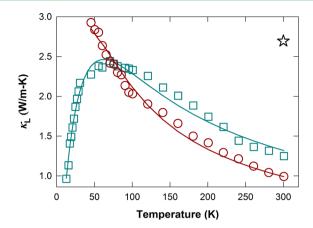


Figure 5. Temperature dependent κ of Cu₂ZnSnSe₄ (square) and Ag₂ZnSnSe₄ (circle). The solid lines are theoretical fits to the data using the Debye approximation. The star represents data for bulk Cu₂ZnSnSe₄.¹¹

$$\kappa_{\rm L} = \frac{k_{\rm B}}{2\pi^2 v} \left(\frac{k_{\rm B}T}{v}\right)^3 \int_0^{\theta_{\rm D}/T} \frac{x^4 e^x}{\tau_{\rm C}^{-1} (e^x - 1)^2} \mathrm{d}x \tag{6}$$

where $x = \hbar \omega k B^{-1} T^{-1}$ is dimensionless, ω is the phonon frequency, $\theta_{\rm D}$ is the Debye temperature, v is the speed of sound, and $\tau_{\rm C}$ is the phonon scattering relaxation time. In our fits, we use $\theta_{\rm D} = 302$ K and v = 2861 m/s, values reported for Cu₂ZnSnSe₄⁴⁸ since no such data is available for Ag₂ZnSnSe₄. $\tau_{\rm C}^{-1}$ can be written as

$$\tau_{\rm C}^{-1} = \frac{\upsilon}{L} + A\omega^4 + B\omega^2 T \exp\left(-\frac{\theta_{\rm D}}{3T}\right) \tag{7}$$

where L is the grain size and the coefficients A and B are fitting parameters. Assuming three dominant phonon scattering mechanisms in the measured temperature range, the terms in eq 7 represent grain boundary scattering, point defect scattering, and Umklapp scattering, respectively. The fitting parameters, listed in Table 1, were uniquely defined using a

Table 1. Values of the $\kappa_{\rm L}$ Fit Parameters for Cu_2ZnSnSe_4 and Ag_2ZnSnSe_4

specimens	L (nm)	$A (10^{-43} s^3)$	$B (10^{-18} \text{ s } \text{K}^{-1})$
Cu2ZnSnSe4	45	179	13
$Ag_2ZnSnSe_4$	76	215	21

minimization of the best sequence fit function compared to the data. The parameters shown in Table 1 yielded fit results with very strong agreement with the experimental data.

The average grain sizes, *L*, are in general agreement with that calculated from the XRD data obtained after SPS densification. The larger average grain size of the Ag₂ZnSnSe₄ specimen, as compared with that of the Cu₂ZnSnSe₄ specimen, results in higher $\kappa_{\rm L}$ values below 70 K for Ag₂ZnSnSe₄. Parameter *A*, point defect scattering, for the Ag₂ZnSnSe₄ specimen is larger than that of Cu₂ZnSnSe₄. This is likely due to the fact that Ag is much heavier and larger than Cu and may be the reason for the lower $\kappa_{\rm L}$ values for Ag₂ZnSnSe₄ than that for Cu₂ZnSnSe₄ above 70 K. The probability of anharmonic phonon scattering may however increase for Ag₂ZnSnSe₄ compared with that of Cu₂ZnSnSe₄ as implied by the larger fitting parameter *B*. The calculated Grüneisen parameter for Cu₂ZnSnSe₄ has been reported to be 2.37 at 300 K⁴⁹ while for Cu₂ZnGeSe₄ the

Grüneisen parameter has been experimentally reported to be 0.8.²⁹ In any case, no information is available on the Grüneisen parameter for Ag₂ZnSnSe₄, to the best of our knowledge. The star in Figure 5 denotes room temperature $\kappa_{\rm L}$ of bulk Cu₂ZnSnSe₄.¹¹ The $\kappa_{\rm L}$ values for nanostructured Cu₂ZnSnSe₄ are much lower than that of the bulk, as expected due to the additional grain boundary phonon scattering.^{15,18,38} As a result, the room temperature figure of merit ($ZT = S^2T/\rho\kappa$, where *T* is the absolute temperature) of nanostructured Cu₂ZnSnSe₄, 0.02, is higher than that of the bulk, 0.001. For Ag₂ZnSnSe₄, $ZT = 2 \times 10^{-7}$ due to its very high ρ values.

Room temperature UV-vis spectra (Figure 6) indicated a band gap of 1.4 eV for $Ag_2ZnSnSe_4$ and 1.2 eV for

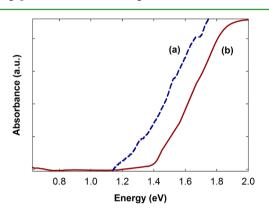


Figure 6. Room temperature UV–vis spectra of (a) $Cu_2ZnSnSe_4$ and (b) $Ag_2ZnSnSe_4$.

Cu₂ZnSnSe₄.⁵⁰ This opening of the band gap in stannites with Ag instead of Cu may be due to a lowering of the energy level of the VBM, as has been observed in kesterite compounds, due to the longer bond lengths of Ag–Se (2.632 Å) as compared with that of Cu–Se (2.393 Å).³⁵ In addition, it was reported that Ag₂ZnSnSe₄ ($\Delta H_r = -28.6$ kJ/mol) is easier to decompose than Cu₂ZnSnSe₄ ($\Delta H_r = -84.1$ kJ/mol).³⁵ Our DTA results indicated a decomposition temperature of 470 °C for the Cu₂ZnSnSe₄ nanocrystals and 365 °C for the Ag₂ZnSnSe₄ nanocrystals, in agreement with that report.

CONCLUSIONS

We report on the synthesis of Cu₂ZnSnSe₄ and Ag₂ZnSnSe₄ nanocrystals by a colloidal synthesis route. We also investigated the low temperature transport properties of dense polycrystalline nanostructured Cu₂ZnSnSe₄ and Ag₂ZnSnSe₄. Cu₂ZnSnSe₄ shows metallic-like conduction while Ag₂ZnSnSe₄ shows polaronic-type conduction. At room temperature, κ_L of Cu₂ZnSnSe₄ is greatly reduced as compared to that of the bulk due to enhanced grain boundary phonon scattering. Replacing Cu with Ag also resulted in additional point defect scatterings that contribute to lower κ_L for Ag₂ZnSnSe₄ compared to Cu₂ZnSnSe₄ above 70 K.

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Notes

The authors declare no competing financial interest.

ACKNOWLEDGMENTS

We acknowledge support by the II-VI Foundation Block-Gift Program for the crystal growth, powder XRD and characterization, transport measurements, and data analysis. The authors also acknowledge the U.S. Department of Energy, Basic Energy Sciences, Division of Materials Science and Engineering, under Award no. DE-FG02-04ER46145 for SPS processing.

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